

# Development and Evaluation of Colon Specific Drug Delivery System of Capecitabine Minitabs

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## ABSTRACT

The present study aimed to develop a colon-specific drug delivery system (CSDDS) for Capecitabine using maltose as a triggering agent. The system was designed to release the drug specifically in the colon, leveraging the interaction between maltose and colonic microflora. The core minitabs were formulated using Capecitabine, maltose, and other excipients, followed by coating with Eudragit E-100 and Eudragit L-100 polymers to achieve pH-dependent release. The formulation was evaluated for physicochemical properties, in-vitro drug release, and stability. The results demonstrated that the optimized formulation (Batch C-12) showed minimal drug release in acidic pH (1.2) and significant release in colonic pH (6.8) in the presence of ceacal content, achieving 93.45% drug release at 8.5 hours. Stability studies confirmed the formulation's robustness under accelerated conditions. The study concludes that maltose-based CSDDS is a promising approach for targeted delivery of Capecitabine to the colon.

## **INTRODUCTION**

Colon-specific drug delivery systems (CSDDS) have gained significant attention for their ability to deliver drugs directly to the colon, minimizing systemic exposure and reducing side effects. Capecitabine, a prodrug of 5-fluorouracil, is widely used in the treatment of colorectal cancer. However, its systemic administration often leads to severe side effects. Targeted delivery to the colon can enhance therapeutic efficacy while minimizing adverse effects.

Maltose, a disaccharide, has been explored as a potential triggering agent for CSDDS due to its ability to interact with colonic microflora, leading to acid production and subsequent drug release. This study focuses on developing a maltose-based CSDDS for Capecitabine, utilizing a multi-layered coating approach to ensure pH-dependent release and colon-specific delivery.

## MATERIALS AND METHODS

## Materials

Drug: Capecitabine Excipients: Maltose, Microcrystalline Cellulose, Magnesium Stearate, Cross Carmellose Sodium Polymers: Eudragit E-100, Eudragit L-100, Hydroxypropyl Methylcellulose (HPMC) Solvents: Phosphate buffer (pH 6.8, 7.4), 0.1 N HCl (pH 1.2) Methods

## **Preformulation Studies:**

Characterization of Capecitabine (melting point, UV, IR spectroscopy) Drug-excipient compatibility studies using FT-IR Solubility studies in different pH media

## Formulation of Core Minitabs:

Direct compression method was used to prepare core minitabs containing Capecitabine, maltose, and other excipients. Evaluation of powder blend for flow properties (angle of repose, bulk density, tapped density, Carr's index, Hausner ratio).

## **Coating of Minitabs:**

Core minitabs were coated with Eudragit E-100 (4%, 6%, 8%, 10%, 12%) and HPMC (2%) as a barrier layer. Final coating with Eudragit L-100 (2%, 4%, 6%, 8%, 10%) for enteric protection.



#### **Evaluation of Minitabs:**

Physicochemical properties (thickness, diameter, weight variation, hardness, friability, disintegration time, drug content).

In-vitro drug release studies in different pH media (pH 1.2, 6.8) with and without ceacal content.

#### **Stability Studies:**

Accelerated stability studies at 40°C and 75% RH for 3 months.

## **RESULT AND DISCUSSION**

#### **Preformulation studies :**

#### **Characterization Of Capecitabine:**

Characterization of Capecitabine was carried out by conducting various physiochemical test including melting point determination, spectral analysis such as UV spectrum and IR spectrum for Capecitabine.

#### **Description:**

Capecitabine was found to be white hygroscopic crystalline powder, no characteristics odor.

#### Melting point:

The melting point of Capecitabine was determined by open capillary method and Melting point was found to be 114-117°C. This value is similar to reported value 115°C-120°C.

#### **Spectroscopic Studies:**



Fig no: FTIR studies of Capecitabine

#### UV Spectroscopy (Determination of $\lambda$ max):



Fig No.: UV spectrum Capecitabine in Distilled Water



Fig No: UV spectrum Capecitabine in 0.1 N HCl



Abs.



Fig No: UV spectrum Capecitabine in pH 6.8



Figure : Calibration curve in Distilled Water



Fig No: Calibration curve in pH 6.8



Fig No.: UV spectrum in Phosphate Buffer pH 7.4



Figure No.: Calibration curve of in 0.1 N HCL



Fig No. : Calibration curve in pH 7.4

**Determination of Solubility** 

Table No: Saturation solubility study of Capecitabine in different solvents.

Sr. No.	Solvent	рН	Average solubility* (mg/ml).
1	Distilled water		26
2	0.1 N HCl	1.2	22
3	Phosphate buffer	6.8	24
4	Phosphate buffer	7.4	23
5	Phosphate buffer	5.5	24



# DRUG EXCIPIENT COMPATIBILITY STUDIES

## **Infrared Spectra Analysis**



Formulation and evaluation of core Minitab Formulation of Core minitab

**Evaluation of Powder Blend** 

Table No.: Flow characteristics of physical mixtures of drug with excipients

Drug	Angle of Repose (Ø)	Loose Bulk Density (g/ml)	Tapped Bulk Density (g/ml)	Carr's Index (%)	Hausner Ratio
Capecitabine	30.54	0.345	0.405	14.81	1.17



# **Evaluation of Core Minitab**

Formulation Code	Thickness (mm)	Diameter (mm)	Weight Variation	Hardness (kg/cm <sup>2</sup> )
C-1 (Core minitab)	2.41	4.02	37.7	3.05

## Table.: b) Physicochemical Parameters of minitabs

Formulation Code	Friability	Disintegration Time	Drug Content
	(%)	(sec.)	(%)
C-1 (Core minitab)	0.85	35	99.91

## *In-Vitro* drug release studies

## Table No.: Dissolution Profile of Batch C-1 (Core minitab)

Sr. No.	Time in (min)	Cumulative % release
1	00	00
2	10	32.52
3	20	70.54
4	30	98.36



Figure No.: Dissolution Study of Capecitabine from core minitabs in Phosphate Buffer solution pH 7.4



## HPTLC METHOD FOR ESTIMATION OF CAPECITABINE IN DEVELOPED FORMULATION

Selection of wavelength for densitometric evaluation band:



Figure No.: Spectrum of Capecitabine



Figure No.: Typical Densitogram of Capecitabine (Rf = 0.4)

## **Study of Linearity Range:**



Figure No.: Standard Calibration Curve for CAP



## Analysis of Formulation:

Wt of Eight minitabs= 400.8 mg		Avg. wt of Minitab: 50.08 mg		
Sr. No.	Weight of Minitabs Powder(mg)	Peak Area*	Amount of CAP Estimated(mg/minitab)	% Label claim
1.	133.6	8624	18.74	99.94
2.	132.8	8615	18.79	100.23
3.	133.9	8966	18.66	99.53
4.	134.2	8831	18.71	99.81
5.	133.5	8574	18.83	100.45
6.	133.6	8769	18.66	99.51
			Mean	99.91
		<b>S.D.</b> (±)		0.37
			R.S.D.	0.37

Table No.: The results of analysis of capecitabine formulation

\* Mean of four determinations

## Formulation and evaluation of multi layered coated Minitab.



Figure No.: Comparative Dissolution Profile of Eudragit E-100 Coating Layer



Figure No.: Comparative Dissolution Profile of Eudragit L-100 Coating Layer



## Evaluation of Developed and Optimized Multilayered coated colon specificMinitabs

Formulation Code	Thickness (mm)	Diameter (mm)	Weight Variation	Hardnes s (kg/cm <sup>2</sup> )
C-12 (Optimized)	2.71	4.08	48.6	

#### Table No: a) Physicochemical Parameters of Optimized Minitabs

## Table No.: b) Physicochemical Parameters of Optimized Minitabs

Formulation Code Friability D		Disintegration Time	Drug Content
(%)		(sec.)	(%)
C-12 (Optimized)			99.59

#### Table No.: Cumulative % release of optimized batch without ceacal content

Dissolution Medium	Time (Hrs)	[Cumulative release (%)]
pH 1.2 buffer	0	0
	0.5	0
	1	0
	1.30	0
	2.0	0
pH 6.8 buffer	2.30	4.21
	3.00	5.64
	3.30	6.31
	4.00	7.98
	4.30	8.01
	5.00	9.71
	5.30	10.00
	6.00	11.43
pH 6.8 buffer without ceacal content	6.30	15.61
	7.00	25.23
	7.30	31.89
	8.00	39.79
	8.30	44.61



<b>Dissolution Medium</b>	Time (Hrs)	[Cumulative release (%)]
pH 1.2 buffer	0	0
	0.5	0
	1	0
	1.30	1.22
	2.0	2.55
pH 6.8 buffer	2.30	3.56
	3.00	4.56
	3.30	6.02
	4.00	6.99
	4.30	7.55
	5.00	8.76
	5.30	9.99
	6.00	10.05
pH 6.8 buffer with ceacal content	6.30	48.78
	7.00	69.78
	7.30	93.33
	8.00	94.55
	8.30	96.57

# Table No. Cumulative % release of optimized batch (C-12) with ceacal content



Figure No.: In-Vitro drug Release Study of Optimized Batch C-12 without Ceacal Content





Figure No.: In-Vitro Drug Release Study of Optimized Batch C-12 with Ceacal Content.

Stability studies of optimized formulation:



Figure No.: *In- vitro* dissolution profiles of multi-layer film coated minitabs (C12) at zero time and for 1, 2 and 3 months.

## CONCLUSION

The developed maltose-based colon-specific drug delivery system for Capecitabine demonstrated successful pH-dependent release and targeted delivery to the colon. The optimized formulation (Batch C-12) exhibited minimal drug release in acidic conditions and significant release in colonic pH, facilitated by the presence of ceacal content. Stability studies confirmed the robustness of the formulation, making it a promising candidate for further clinical evaluation. This study highlights the potential of maltose as a triggering agent for colon-specific drug delivery systems.

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