

Review paper on IoT-Based Smart Inventory Management Systems

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ABSTRACT

The rapid evolution of the Internet of Things (IoT) has transformed traditional inventory management into a sophisticated, data-driven process capable of delivering realtime visibility, automation, and intelligent decision support. Conventional inventory systems, which rely on periodic manual counting, barcode scanning, and human supervision, frequently suffer from inaccuracies, labour constraints, and delayed responses that disrupt supply chains and business operations. With the escalating need for efficiency in retail, warehousing, and domestic environments, IoT-based inventory solutions have emerged as reliable alternatives that integrate sensing technologies, embedded microcontrollers, wireless communication networks, and cloud-based monitoring platforms. Recent research demonstrates significant advancements in the use of RFID architectures for item identification, load-cell systems for weight-based measurements, ultrasonic sensors for container-level monitoring, and machine learning techniques for forecasting demand and optimizing stock replenishment cycles. These technologies provide continuous tracking, automated alerts, and seamless data transfer to cloud dashboards, reducing human intervention and improving operational accuracy. This survey consolidates the methodologies, outcomes, and key contributions across various IoT-enabled inventory systems to present a comprehensive understanding of their functional characteristics, strengths, and limitations. By comparing different sensing approaches and system architectures, the report highlights current challenges, such as sensor calibration, connectivity reliability, implementation costs, and the need for secure communication. Furthermore, the survey outlines future directions that emphasize the integration of predictive analytics, edge computing, and advanced automation to create intelligent, autonomous inventory ecosystems. The consolidated findings demonstrate that IoT-driven solutions hold immense potential for revolutionizing inventory management across multiple scales, ultimately enabling smarter, more adaptive, and highly efficient supply-chain processes. .

INTRODUCTION

Inventory management is a fundamental component of industrial and commercial operations, directly influencing supply-chain efficiency, cost control, customer satisfaction, and organizational decisionmaking. The increasing complexity of production cycles, diversification of product categories, and heightened consumer expectations have created a pressing need for advanced systems capable of monitoring inventory with precision and immediacy. Traditional methods, such as manual counting, barcode scanning, and spreadsheet-based tracking, remain highly dependent on human intervention and often lead to inaccuracies due to fatigue, oversight, or inefficiencies in communication. These outdated practices tend to provide only static snapshots of inventory status rather than continuous insight, thereby making real-time optimization nearly impossible. The Internet of Things has emerged as a pivotal technology that bridges the gap between physical inventory assets and digital information systems. IoT enables ordinary objects—including containers, shelves, and storage units—to autonomously sense their environment, collect relevant data, and communicate it to centralized platforms.

The integration of sensors, microcontrollers, wireless communication interfaces, and cloud analytics empowers organizations to achieve real-time visibility, automated notifications, and predictive insights regarding stock movement and depletion patterns. Research contributions in this field encompass diverse application domains, ranging from retail shelves and warehouse automation to smart kitchen environments and industrial inventory spaces. The overarching goal of modern IoT-based inventory research is to eliminate the manual burden, reduce inconsistencies, and enable systems capable of autonomous monitoring and intelligent decision support.

RESULT

Across the reviewed works, the results indicate a clear progression toward highly automated inventory systems capable of continuous monitoring and cloud-based analytics. Each system demonstrates measurable improvements over traditional approaches, though the nature of the improvement differs based on the sensing technology employed. RFID-based systems show exceptional capability in real-time tracking of individual items through unique tag identifiers, offering both visibility and security. Such systems prove particularly effective in large retail chains and warehouses where thousands of items must be rapidly scanned and synchronized with inventory databases. The research findings in these domains consistently highlight RFID's ability to reduce item misplacement, decrease scanning time, and enhance transparency. Load-cell based systems, in contrast, emphasise precision in weight measurement and are ideal for environments where goods are stored in containers or distributed by mass. These systems are frequently applied to kitchen automation, grocery stores, or retail shelves where the weight of items correlates directly with quantity. The experimental results reported in the literature demonstrate that load cells, when combined with IoT microcontrollers and cloud dashboards, offer highly reliable and continuous feedback regarding stock depletion and replenishment requirements. Researchers note that weight-based measurement provides superior accuracy for consumable products and makes it easier to automate threshold-based alerts for users. Ultrasonic sensor-based approaches yield significant benefits for inventory settings involving containers, bins, or liquid storage units. The results confirm that the ability to measure distance or fill-level without direct contact offers flexibility and reduces the need for frequent sensor maintenance. Such systems are particularly advantageous for environments where materials are irregularly shaped, delicate, or sensitive to contamination. However, studies also highlight potential measurement inaccuracies due to surface characteristics or environmental interference. In addition, recent implementations incorporating machine learning algorithms show improved predictive capabilities by analysing historical consumption data. These systems deliver refined forecasting that helps prevent stockouts, reduce wastage, and optimize procurement cycles. Across all technologies, researchers consistently report that cloud integration enhances accessibility, allowing users to monitor inventory from any location through web or mobile interfaces. Overall, the results confirm that IoT-based systems significantly enhance efficiency, reduce labour, and enable real-time decision-making across various scales of operation.

METHODS

The methodologies presented across the reviewed IoT-based inventory management research reflect a diverse set of sensing technologies, communication layers, embedded hardware architectures, and cloud-integrated analytics pipelines. Each system introduces a unique approach to monitoring inventory levels, identifying products, automating data collection, and enabling real-time supervisory control. Collectively, these methodologies illustrate an evolving landscape of IoT infrastructures that transform conventional storage environments into intelligent, self-monitoring ecosystems. The following section provides a detailed and comprehensive analysis of the methodological frameworks employed in RFID-based systems, load-cell and weightsensing architectures, ultrasonic inventory monitoring models, and hybrid IoT-machine learning systems. This expanded discussion highlights the sensing mechanisms, data acquisition processes, wireless transmission structures, cloudintegration strategies, and analytical tools that underpin these modern inventory systems.

RFID-Based Inventory Monitoring Methodologies. RFID-based methodologies constitute one of the most widely adopted approaches for IoT inventory management due to their strong capabilities in object identification, traceability, and security. These systems primarily operate through interactions between RFID tags attached to inventory units and RFID readers deployed in strategic locations such as shelves, gateways, and storage compartments. The RFID tag, serving as a unique digital identifier, transmits encoded data to the reader when it enters the reader's electromagnetic field. The captured tag information is then transferred to a microcontroller or IoT gateway for local processing. Many studies employ low-power passive tags, which derive their operating energy from the reader's signal, thereby minimizing maintenance efforts. Active tags, although more expensive, extend communication range and are suitable for large warehouses. Central to the RFID methodology is the continuous polling mechanism implemented within the IoT microcontroller, enabling frequent scanning cycles and periodic updates of item presence and movement.

Security-enhanced RFID systems employ mutual authentication protocols that validate both the tag and the reader before data transfer occurs. Some architectures incorporate cryptographic hash functions and lightweight encryption algorithms to minimize the risk of tag spoofing and unauthorized access. Once the tag data is processed, the IoT gateway transmits it to cloud storage using Wi-Fi, MQTT, or RESTful APIs. Cloud dashboards host the processed data and provide visual analytics such as item history, movement patterns, and discrepancy detection. The RFID-based methodology is especially suited for environments requiring high-frequency identification, multi-item scanning, and transport-level monitoring.

3.2 Weight and Load-Cell Based Sensing Methodologies

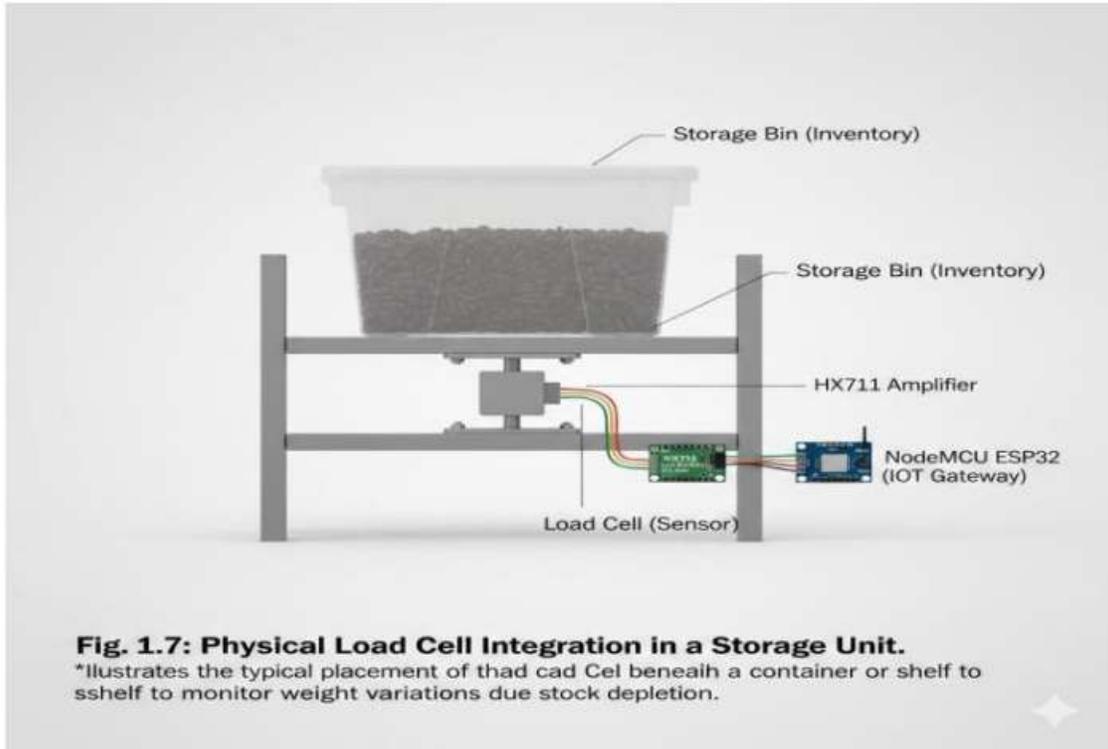
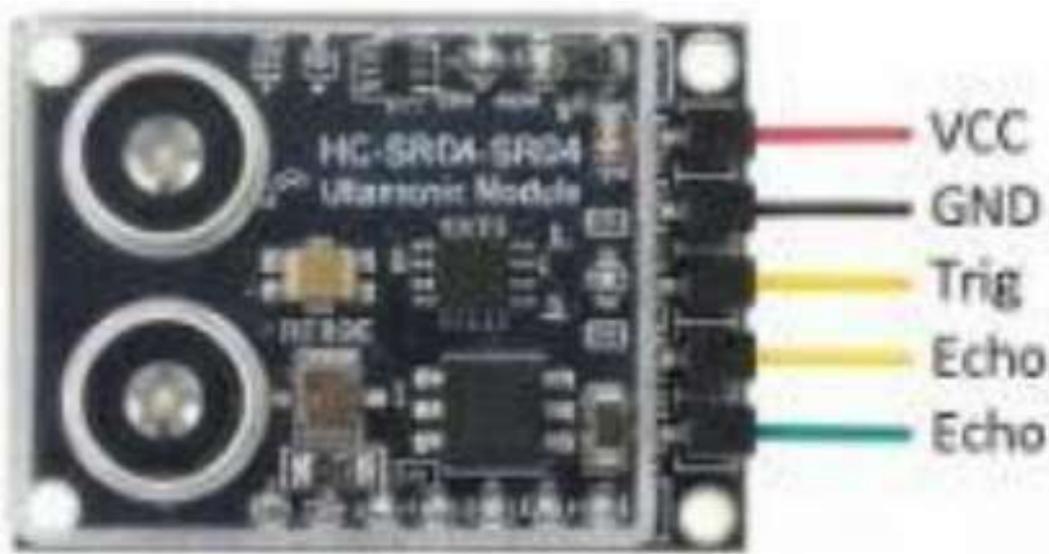


Fig 1.1 Physical load cell integration Fig



1.2 Ultrasonic sensor

The microcontroller—commonly ESP8266 or NodeMCU— performs periodic sampling of the digital weight data. The sampling frequency and filtering algorithms are designed to suppress noise caused by vibrations, uneven load distribution, temperature-induced variations. Many studies implement moving average filters or Kalman filters to stabilize Calibration plays a vital role in load-cell methodologies. Researchers typically perform multi-point calibration using known weights to generate calibration curves that map electrical output to actual mass. Once calibrated, the microcontroller compares real-time weight values with threshold parameters to detect signs of depletion. When inventory levels fall below predetermined thresholds, the system automatically triggers cloud-based alerts. Load-cell based systems generally use Wi-Fi modules for

transmitting weight data to cloud servers. Platforms like ThingSpeak and Blynk are frequently integrated for real-time visualization, user alerts, and historical data tracking. These systems often adopt a modular design that allows multiple load cells to be connected in parallel to monitor various inventory nodes within a single storage unit.

3.3 Ultrasonic Sensor-Based

Methodologies Ultrasonic methodologies represent a non-contact measurement technique widely applied in inventory systems involving bins, silos, liquid tanks, and containers where weight-based measurement may not be practical. An ultrasonic sensor emits high-frequency sound waves and measures the time interval between emission and the reflected echo. This time-of-flight measurement enables the computation of distance between the sensor and the material surface. When the container dimensions are known, the remaining height of the stored material is converted into volume or quantity using geometric formulas. Researchers typically mount ultrasonic sensors at the top of containers to ensure a clear, unobstructed path for soundwave propagation. Microcontrollers such as Arduino, ESP32, or ESP8266 are used to trigger ultrasonic pulses and compute time-of-flight values using internal timers. A primary methodological challenge lies in ensuring measurement stability, as ultrasonic readings are sensitive to temperature, container geometry, and the surface texture of the stored items. Some studies mitigate this challenge by performing calibration under controlled conditions and applying correction coefficients to account for acoustic variations. Once the fill-level estimation is completed, the microcontroller packages the data and forwards it to cloud platforms using Wi-Fi or GSM modules. The cloud interface displays volume levels, consumption rate, and predictive refill periods. Threshold-triggered alerts are also generated when the container approaches low capacity. The ultrasonic methodology is especially effective in environments where physical contact with materials must be avoided or where structural constraints make load-cell installation impractical.

3.4 Machine Learning–Integrated IoT Inventory Methodologies



Fig1.2; System Architecture Block Diagram

Recent advances in IoT inventory research incorporate machine learning (ML) techniques into sensing frameworks to shift from reactive to predictive inventory management. ML–IoT hybrid methodologies analyze historical consumption data, weight variations, RFID scanning frequency, and container-level fluctuations to forecast future inventory needs. These methodologies typically begin with the IoT sensing layer, which continuously collects data from load cells, RFID readers, or ultrasonic sensors. The collected data is transmitted to cloud servers where preprocessing steps such as noise filtration, normalization, and data segmentation are performed. Using libraries such as TensorFlow, PyTorch, or sci-kit-learn, researchers train regression models, neural networks, or timeseries forecasting algorithms on historical sensor datasets. Techniques such as ARIMA models, LSTM networks, and random forest regressors are frequently adopted. Once trained, the ML model produces predictions regarding future consumption, expected stock depletion dates, and recommended reorder timings. These predictions are transmitted to the cloud dashboard, enabling automated decision support. One

methodological challenge is the need for large, highquality datasets to train ML models effectively. Researchers often address this issue by collecting sensor data over extended periods or by synthesizing data sequences to improve model generalization. Hybrid ML methodologies significantly enhance the intelligence of IoT systems, enabling dynamic inventory optimization, early detection of abnormal consumption patterns, and minimized wastage.

3.5 Cloud Integration and Communication Methodologies

Across all reviewed systems, cloud integration emerges as an essential methodological component, enabling remote monitoring, cross-platform accessibility, and data analytics. IoT microcontrollers transmit inventory data using communication protocols such as MQTT, HTTPS, WebSockets, or REST APIs. Many studies adopt lightweight protocols like MQTT due to their low latency and bandwidth efficiency. Cloud services provide secure storage and facilitate real-time dashboards for visualization, including inventory trends, consumption curves, predictive alerts, and historical logs. Researchers frequently integrate external services such as Google Firebase, AWS IoT, Microsoft Azure IoT Hub, and ThingSpeak for user authentication, device management, and event-based alerting. The cloud interface also supports multiuser access, enabling supervisors, warehouse managers, and retail staff to monitor inventory from remote locations.

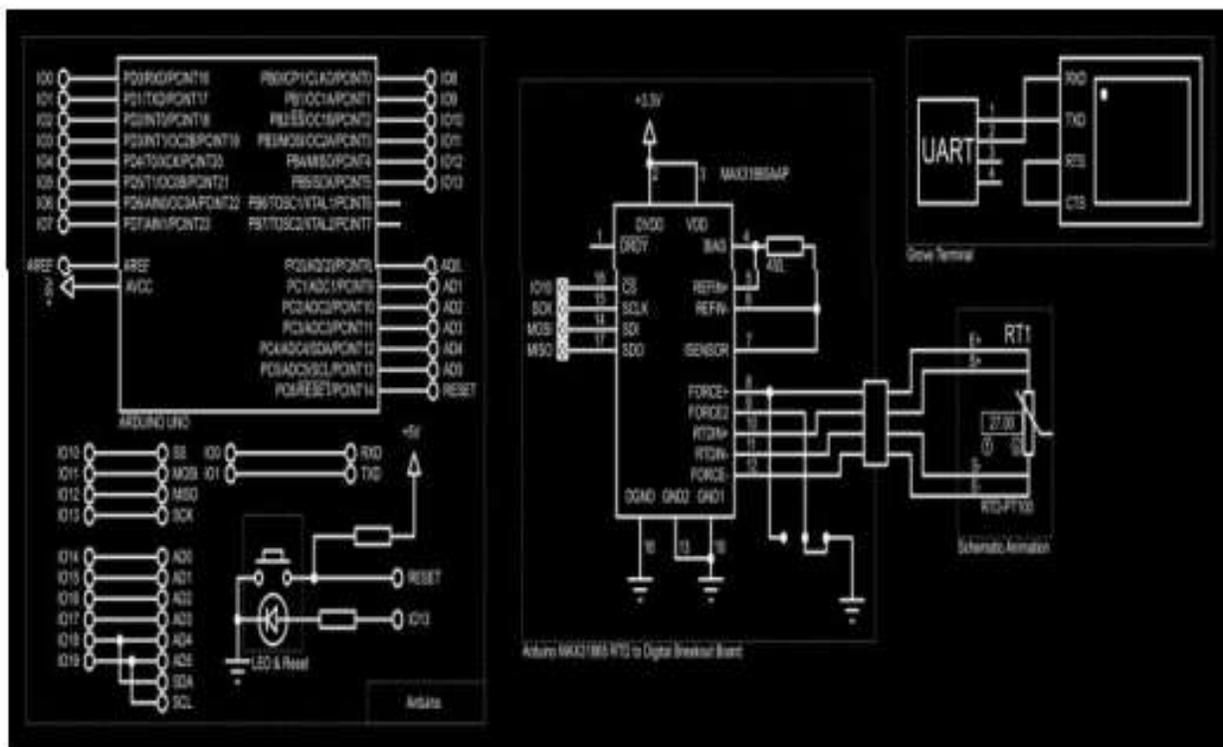


Fig 1.1: Fig 1 NodeMCU (Wi-Fi Module):

DISCUSSION

The collective body of research on IoT-based inventory management systems reveals a technological landscape that is rapidly evolving toward automation, continuous monitoring, and intelligent decision-making. The reviewed literature demonstrates that sensing technologies—whether RFID, load-cell based, ultrasonic, or hybrid ML-powered architectures—are not isolated solutions but complementary approaches that address different limitations within traditional inventory environments. The discussion surrounding these systems highlights an important transition from human-dependent inventory practices to autonomous, data-driven ecosystems that are capable of responding dynamically to operational fluctuations. One of the most prominent themes emerging from the literature is the contrast between identification-based sensing and quantity-based sensing. RFID systems excel in item-level recognition, providing precise information about what items are present, where they are located, and when they move. However, RFID technologies alone cannot determine how much of an item remains or whether the quantity is sufficient to meet demand. In contrast, load-cell and ultrasonic systems offer real-time quantification but cannot identify individual products without additional mechanisms.

This separation of capabilities illustrates a broader methodological gap that current systems attempt to address through fusion-based approaches. The literature suggests that future inventory environments will increasingly rely on multi-sensor architectures that merge identification, quantification, and prediction into a unified monitoring framework. Another key observation is the considerable improvement in accuracy and responsiveness enabled by IoT-driven sensing mechanisms compared to conventional inventory procedures.

Traditional stock management depends on periodic inspections that often fail to capture fast-changing fluctuations in stock levels. Such delays lead to stock-outs, overstocking, or misplaced items, all of which significantly disrupt supply chains. IoT systems, by contrast, offer continuous data collection, instant updates, and automated notification systems that provide users with near-instant visibility into inventory conditions.

This real-time nature fundamentally changes how organizations interact with their inventories, shifting the emphasis from reactive adjustments to continuous oversight and anticipatory decision-making. Despite their advantages, each sensing technology exhibits limitations that influence system performance. RFID systems suffer from interference in dense or metallic environments, while load-cell systems are sensitive to physical disturbances and structural inconsistencies. Ultrasonic sensors experience challenges when working with irregular surfaces or varying environmental conditions. These issues illustrate the need for improved calibration protocols, more robust sensing algorithms, and adaptive filtering techniques capable of compensating for environmental complexities. The literature strongly indicates that future research must focus on developing adaptive calibration procedures that allow sensing systems to self-correct based on real-time observations, thereby enhancing robustness and reliability.

A significant development highlighted across the reviewed works is the integration of cloud platforms and data analytics into IoT inventory systems. Cloud-driven dashboards offer centralized monitoring capabilities that can support multiple users across distinct geographical locations. This capability is particularly beneficial for retail chains, warehouses, and multi-branch organizations that require consistent oversight over distributed inventory networks. The cloud also enables long-term data storage, which becomes an invaluable resource for trend analysis, performance diagnostics, and predictive modeling. As more inventory systems incorporate machine learning algorithms, the cloud serves as a foundation for generating insights that go beyond real-time monitoring by forecasting future consumption trends, detecting abnormal patterns, and optimizing reorder strategies.

The discussion also brings attention to the intersection of IoT with predictive intelligence. The literature reveals a clear shift from simple sensing systems to intelligent platforms capable of learning and adapting. Hybrid IoT– machine learning systems analyze historical sensor data to predict stock depletion, seasonal demand fluctuations, and optimal restocking times. These predictive capabilities reduce inventory wastage and enhance supply-chain efficiency by enabling preemptive adjustments. However, this shift introduces new challenges related to data quality, model accuracy, and the computational complexities of training machine learning models. Ensuring reliable predictive outcomes requires consistent, high-quality data streams and robust preprocessing techniques capable of filtering noise and addressing missing values. Another important point of discussion centers on scalability and infrastructure adaptability. Small-scale IoT inventory systems, such as those designed for domestic kitchens or individual retail shelves, are relatively straightforward to deploy.

However, scaling these systems to warehouse or industry-level environments introduces complexities regarding communication range, sensor density, network congestion, and power management. Many reviewed systems depend heavily on Wi-Fi, which may not be feasible in large warehouses or remote operations. Alternative communication technologies such as LoRaWAN, NB-IoT, and ZigBee offer greater scalability but require additional integration efforts.

The literature suggests that system designers must adopt flexible communication architectures capable of adapting to various environmental and infrastructural constraints. Security remains another essential dimension in IoT inventory methodologies. While RFID systems incorporate mutual authentication and cryptographic protections, cloudintegrated systems are susceptible to unauthorized access, data breaches, and injection attacks.

The literature highlights the need for secure communication protocols, encrypted data transmission, and role-based access control mechanisms that limit unauthorized interactions with inventory data. As IoT devices become increasingly interconnected, the attack surface expands, necessitating stronger cybersecurity measures. Future research will likely prioritize blockchain-based authentication, decentralized identity verification, and tamper-proof logging systems to strengthen trust in IoT inventory platforms. Lastly, the discussion emphasizes the broader implications of integrating IoT into inventory management. The continuous data flow between sensors, cloud servers, and user dashboards creates a foundation for highly automated and responsive supply-chain ecosystems.

Comparative Analysis of IoT Inventory Sensing Methodologies

Methodology	Core Measurement Principle	Key Function & Data Output	Primary Advantage	Key Limitation
RFID-Based	Radio-Frequency (RF) Communication. Tags are powered by reader's signal (passive) or battery (active) and return a unique ID.	Individual Item Identification and real-time location tracking (presence/absence). Output is a unique identifier (SKU, serial no.) and location data.	No line-of-sight required and can scan hundreds of items simultaneously for fast stocktaking. Excellent for high-volume item tracking	High initial infrastructure cost (tags, readers, antennas) and signal interference near metal/liquids.
Load-Cell Based	Strain Gauge technology. Weight/force applied to the load cell causes proportional resistance change.	Continuous Weight Measurement to determine stock quantity/volume. Output is an accurate analog signal converted to digital weight (grams/kg)	High Accuracy in measuring bulk quantity/consumption. Effective for monitoring liquids or single product types in a bin.	Sensitive to external vibrations and requires calibration for container weight. Only measures total bulk quantity, not individual items.
ML-Integrated	Statistical and Deep Learning Models (e.g., Time Series, Regression).	Predictive Forecasting and Automated Optimization. Output includes optimized reorder points, demand predictions, and anomaly detection.	Enables proactive decision-making (when to order) and reduces stockouts/overstocking by improving forecast accuracy.	Requires vast amounts of historical and real-time data. Requires powerful cloud/edge computing resources for processing.

CONCLUSION

Inventory deployments across geographically distributed locations. In conclusion, IoT-based inventory management systems represent a significant advancement in how organizations and individuals monitor, track, and maintain their stock. The reviewed research clearly shows that IoT technologies provide tangible benefits in terms of accuracy, visibility, automation, The review of existing IoT-based inventory management systems clearly demonstrates that the integration of smart sensing technologies, wireless communication frameworks, and cloud-enabled analytics has transformed the traditional approach to inventory monitoring. Across the studies examined, it is evident that IoT introduces a paradigm shift from manual, error-prone, and often reactive inventory practices to automated, accurate, and predictive management environments. This transformation is driven primarily by the ability of IoT systems to continuously sense, capture, and analyze realtime conditions, thereby providing unprecedented visibility into stock levels, item identity, consumption patterns, and operational irregularities. The reviewed literature shows that these capabilities extend across a wide range of applications including retail shelves, warehousing environments, industrial production lines, and even household inventory systems, making IoT an increasingly universal solution for inventory challenges. At a methodological level, the studies collectively show that different sensing technologies fulfill different roles. RFID systems are indispensable for item

identification and tracking, especially in environments where item-level traceability is essential. Load-cell and weight-based systems provide continuous quantitative monitoring, making them ideal for bulk storage and environments where products cannot be individually tagged. Ultrasonic sensors enable non-contact volume estimation, especially for containers, bins, and storage units with irregular refill cycles. Machine learning further enhances these sensing approaches by transforming raw data into predictive intelligence, allowing systems to forecast future stock depletion, detect unusual consumption patterns, and optimize restocking schedules.

The convergence of these technologies suggests that future inventory systems will increasingly adopt hybrid sensing architectures that combine the strengths of each modality. One of the most significant outcomes highlighted across the reviewed systems is the substantial improvement in operational efficiency that arises from IoT-driven inventory automation. Real-time alerts, cloud dashboards, and wireless data transmission eliminate the delays associated with periodic manual checks and allow inventory managers to make timely, data-driven decisions. The availability of real-time data also reduces the risks of stock-outs, overstocking, wastage, and misplacement—issues that historically affected supply chains and business operations. Furthermore, the deployment of IoT systems reduces labor requirements and minimizes human error, thereby improving overall accuracy and reliability. The reviewed literature collectively reinforces the idea that IoT technologies do not merely enhance inventory management—they redefine it. At the same time, the analysis also reveals several limitations and challenges that must be addressed for IoT inventory systems to achieve widespread adoption. Environmental sensitivity remains a concern for ultrasonic sensors, while load-cell systems require careful calibration and stable mounting structures. RFID systems may encounter interference or false readings in dense or metallic environments. Cloud-connected systems raise security, privacy, and data-integrity concerns, necessitating robust encryption, authentication, and fault-tolerant architectures. The challenge of scalability also persists, as small-scale IoT systems cannot always be directly extended to large warehouses without redesigning communication infrastructure, power management strategies, and sensor networks.

These limitations emphasize the need for further research into adaptive calibration, sensor fusion techniques, energy-efficient communication protocols, and secure, decentralized data frameworks. Despite these challenges, the potential for future advancements remains substantial. The next generation of IoT inventory systems will likely incorporate more sophisticated multi-sensor fusion models capable of simultaneously tracking identity, quantity, environmental conditions, and movement patterns. Artificial intelligence, especially deep learning, will enable more accurate prediction, trend analysis, and automated correction of anomalies. Edge computing will reduce reliance on cloud infrastructure by allowing microcontrollers to perform local decision-making, thereby improving system speed, reliability, and energy efficiency. Blockchain and distributed ledgers may enhance security and traceability across interconnected supply chains. Additionally, the growth of low-power wide-area networks such as LoRaWAN and NB-IoT will support large-scale efficiency, and predictive capability. While challenges persist, they are outweighed by the immense potential for innovation and growth in this field. As IoT continues to evolve and integrate emerging technologies such as artificial intelligence, edge computing, and energy-harvesting devices, inventory management systems will become more autonomous, resilient, and intelligent. These advancements will not only streamline inventory operations across industries but will also contribute to the broader development of smart environments and interconnected supply-chain ecosystems. Ultimately, IoT has already begun reshaping inventory management, and its continued advancement will define the future of automated, data-driven stock control for years to come.

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